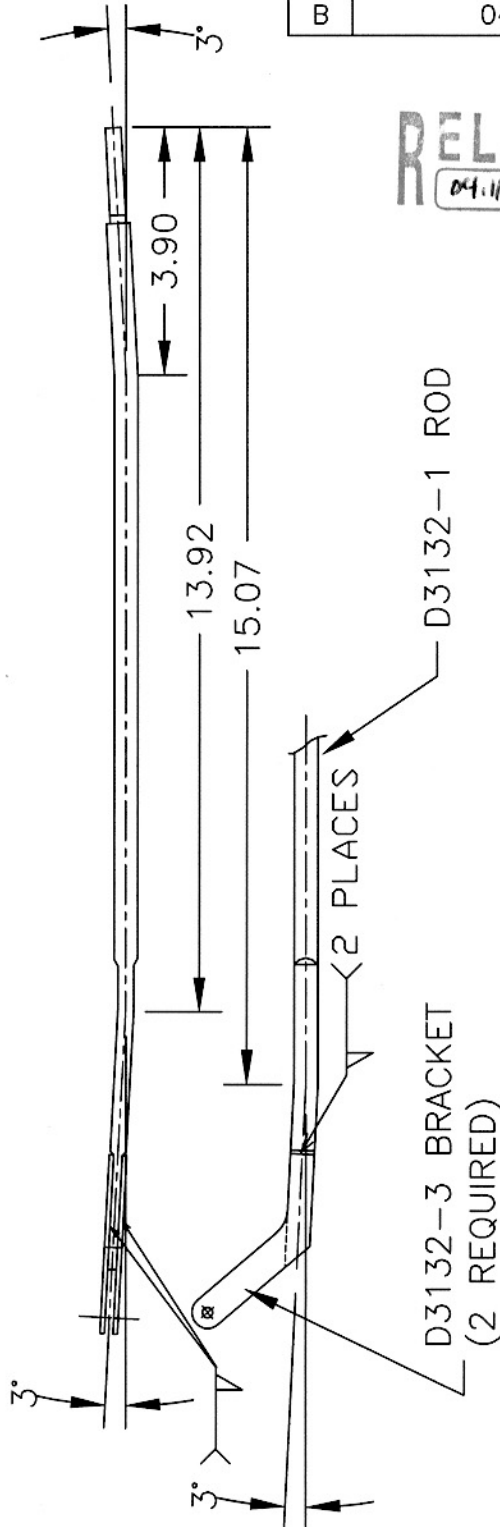


DART

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|------------------|----------|---|------------------------|
| DESIGN | DRAWN BY | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | APPROVED | DRAWING NO. D3132 | REV. B SHEET 1 OF 3 |
| DATE 04.10.18 | | TITLE ROD WELDMENT | SCALE 1:3 |
| A | 02.04.19 | NEW ISSUE | |
| B | 04.10.18 | UPDATE NOTES | |



D3132-041 ROD WELDMENT (SHOWN)
D3132-042 ROD WELDMENT (OPP)

NOTES

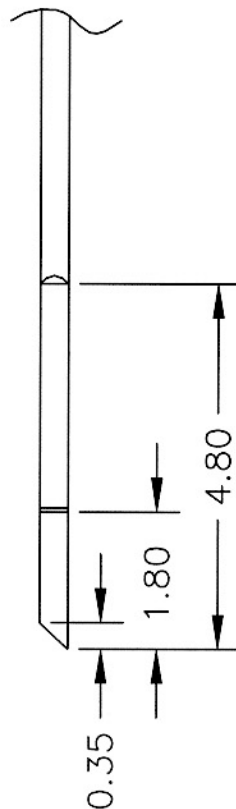
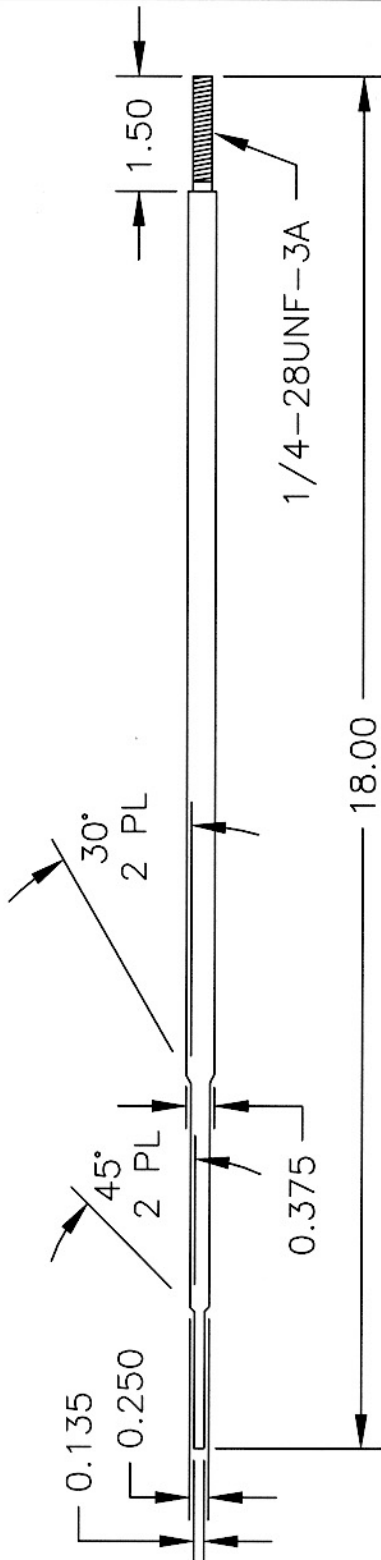
- 1) WELD PER DART QSI 004
- 2) FINISH: CAD PLATE PER QQ-P-416F CLASS 1 TYPE II
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) POSSIBLE SUPPLIER: PREMIER P/N B30-23000-13 (D3132-041)
PREMIER P/N B30-23000-14 (D3132-042)
- 6) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

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| DESIGN # | DRAWN BY # | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED # | APPROVED # | DRAWING NO. D3132 | REV. B SHEET 2 OF 3 |
| DATE 04.10.18 | | TITLE ROD WELDMENT | SCALE NTS |



RELEASED
04.11.23

D3132-1 ROD

NOTES

- 1) MATERIAL: NORMALIZED AISI 4130N ROD PER MIL-S-6758 (REF DART SPEC M4130N-R)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015

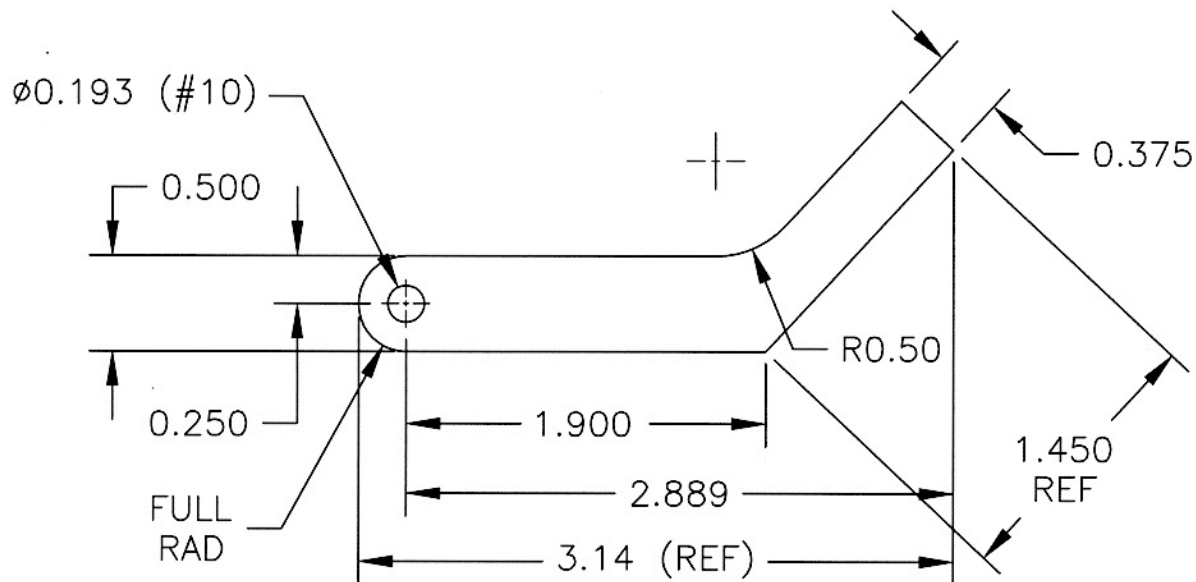
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| | | | |
|------------------|---------------|---|------------------------|
| DESIGN H | DRAWN BY H | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED H | APPROVED H | DRAWING NO. D3132 | REV. B SHEET 3 OF 3 |
| DATE 04.10.18 | | TITLE ROD WELDMENT | SCALE 1:1 |

RELEASED
04.11.23



D3132-3 BRACKET

NOTES

- 1) MATERIAL: NORMALIZED AISI 4130N SHEET 0.063 THICK PER MIL-S-18729 (REF DART SPEC M4130N-S.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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